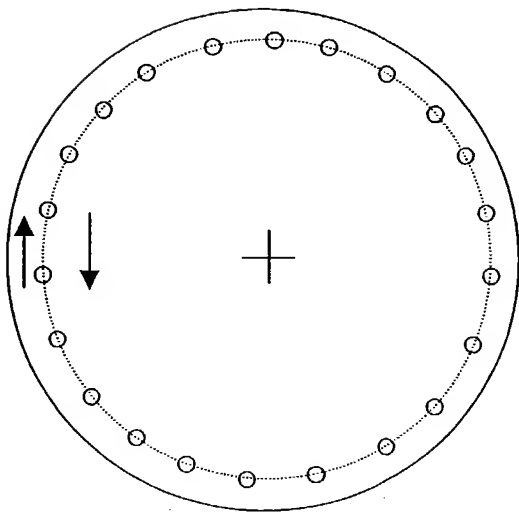


Two rotating elements (counterrotating)



One rotating element, either the outer
or the inner part of the die

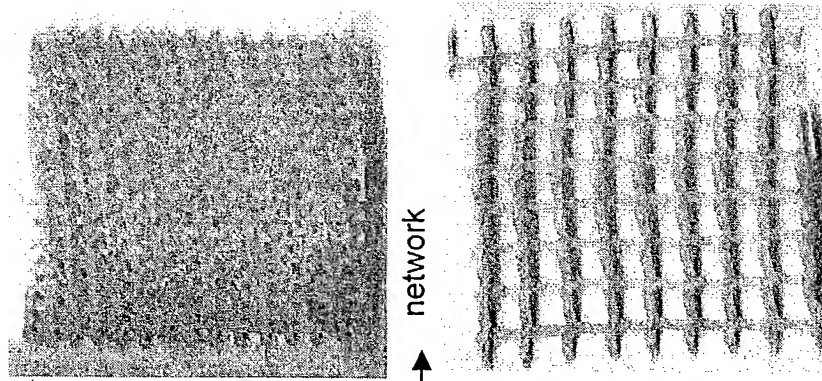
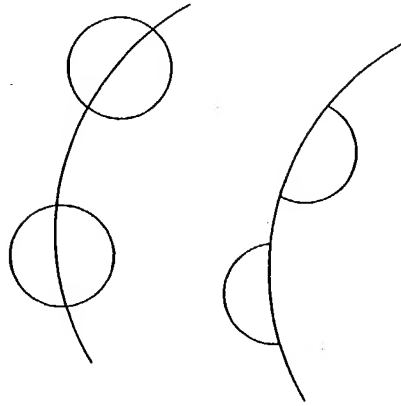
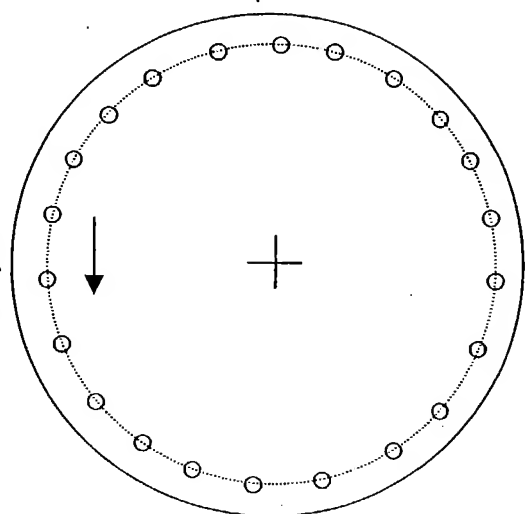


fig. 1